

PET瓶片造粒生产线

PET Flakes Pelletizing Production Line



生产流程:

输送上料→预结晶干燥→输送上料→金属检测→平行双螺杆挤出机→液压换网→拉条模头→冷却水槽→干燥→切粒机→料仓



Production Process:

Conveying feeding → Pre crystallization and drying → Conveying feeding → Metal detector → Parallel twin screw extruder → Hydraulic screen changer → Plastic strand die head → Water cooling tank → Dryer → Plastic strand cutter → Storage silo



产品参数 Specification

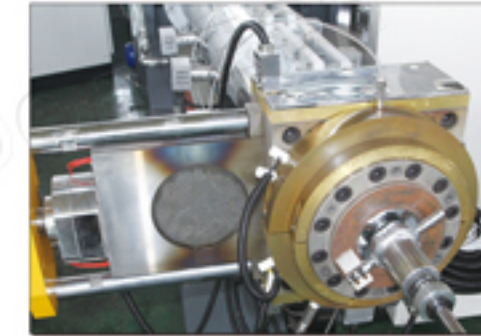
	SJPT20	SJPT35	SJPT50	SJPT65	SJPT72	SJPT92
Screw Dia(mm)(螺杆直径)	21.7	35	50.5	62.4	71.2	21.7
Rotata speed(mm)(转速)	600	400	400/600	500/600	400/500	400/500
Motor Power(主电机功率)	4	18.5	55	75	110	250
L/D(长径比)	32-40	28-48	28-40	28-48	28-48	28-40
Capacity(kg/h)(产量)	2-10	5-30	40-80	100-300	300-600	600-1000

注:具体产量和设备配置视材料而定。

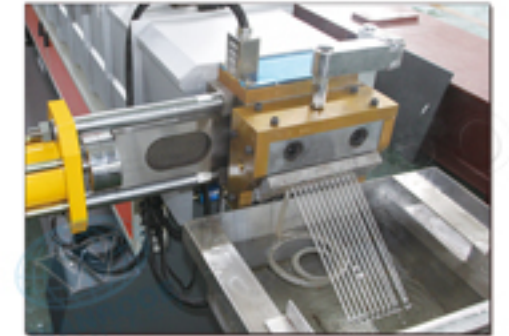
The above is just for reference, the real capacity or specifications dependent on your exclusive material.



Hydraulic Oil Pump
液压站



Hydraulic Screen Changer
液压换网



Plastic Strand Die Head
拉条模头



Water Tank
水槽



Drying Blower
吹干机



Cantilever Pelletizer
悬臂式切粒机